

#FUTUREOFMINING

# Innovation

# Creating value through circular economy



# Summary



Among the major 5 **Zinc global** player  $(\clubsuit)$ 

Lead and Copper producer

We sell to **all continents** 

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Stocks listed on NYSE, TSX and (BVL) since 2017

More than **13.000** employees and contractors

Operations and projects in Brazil, Peru and Namíbia (

More than **70 years of operating experience** in mining and metallurgy

Nexa Report 2021

# We are **Nexa**

# **PROJECTS AND OPERATIONS**



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Mining	Smelter	Mineral Exploration	Offices
<b>Vazante</b> (Brazil)	<b>Três Marias</b> (Brasil)	Brasil	Luxembourg Brazil – Belo
<b>Morro Agudo</b> (Brazil)	<b>Juiz de Fora</b> (Brasil)	Peru Namíbia	Horizonte
<b>Aripuanã</b> (Brazil)	<b>Cajamarquilla</b> (Peru)		Brazil – São Paulo
Cerro Lindo	(i ciu)		Peru – Lima
(Peru)			USA – Houston
<b>El Porvenir</b> (Peru)			
<b>Atacocha</b> (Peru)			

# We have a ESG based strategy





# **Recognitions and prizes**



1st place Brasil Mineral Inovação man of the year for Rodrigo Gomes



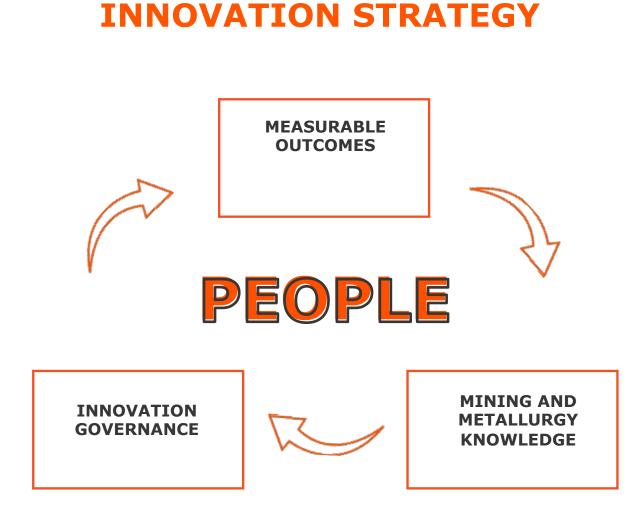
100 Open startups 2020, 2021



Top 3 Prêmio **Nacional** de Inovação 2021/2022 e 2013/2014 Innovation management



Top 5 Prêmio Valor Inovação Brasil 2019, 2020, 2021 mining and smelting



The people detain the knowledge, collaborate and have courage to innovate. This is our strength.

# FOCUS ON THE PEOPLE

# We do OPEN INNOVATION







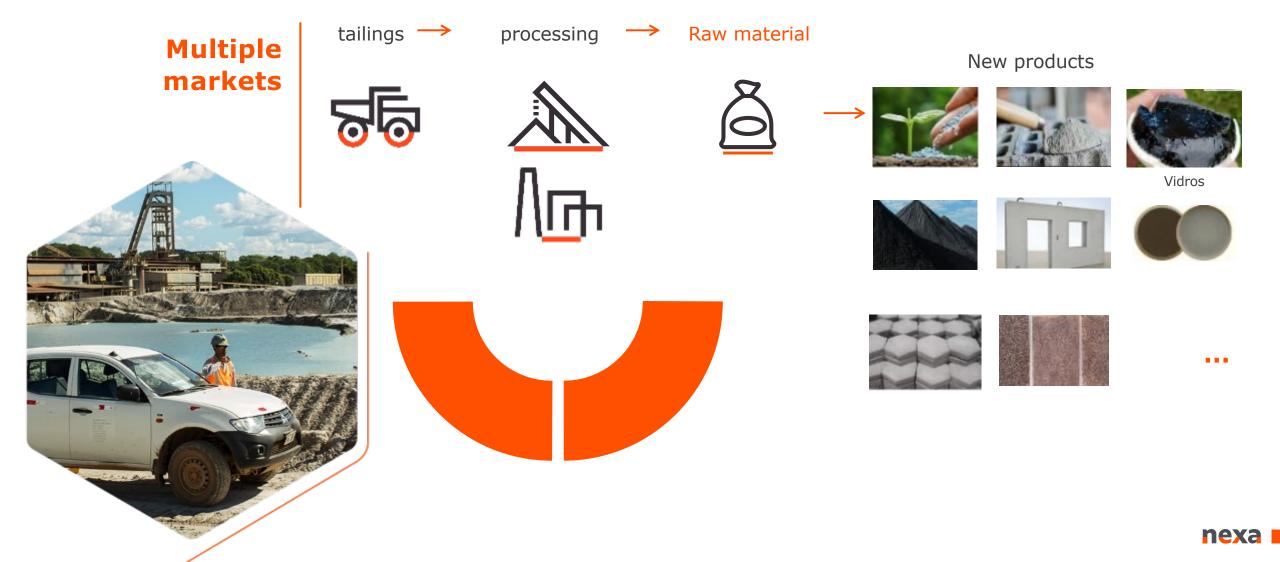
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7 years +1300 Initiatives evaluated +40 deals +15 countries

# mininglab.com.br

Circular Economy



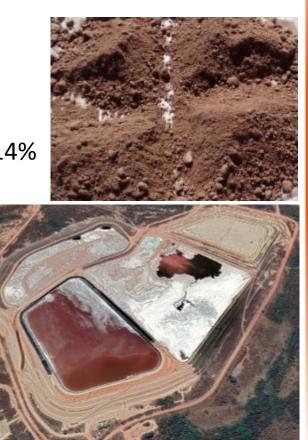
# **TRÊS MARIAS**



**UF pH9** 60 kt/year 5 – 10% solids

Characteristics: CaSO4 – 49% (NH4)Fe3(SO4)2(OH)6 – 14% SiO2 – 12% Fe2O3 – 7,5% MgSO4 – 6,7% ZnSO4 – 4,4% Cd - 0,03% Pb – a 0,72 %

 $D50 - 14 \ \mu m$ 



Tailings



- Fertilizer

100% Potencial to Recycle

# **JUIZ DE FORA**

### JUIZ DE FORA

Jarosite 40 kt/year 50% solids

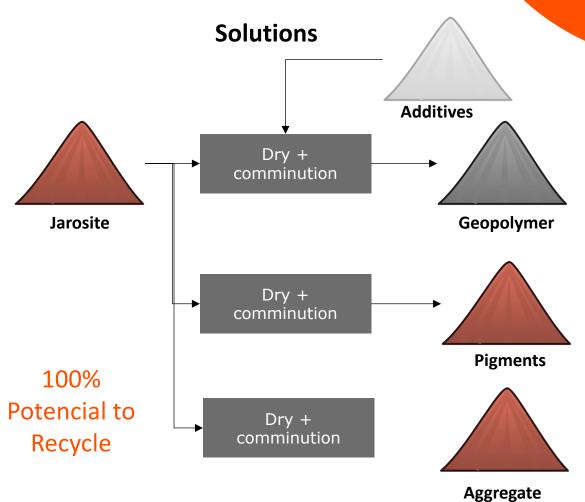
#### **Characteristics:**

(NH4)Fe3(SO4)2(OH)6 – 59% CaSO4 – 20% ZnSO4 – 7,4% SiO2 – 6,4% PbSO4 – 3% MgSO4 – 1,5 Pb – 6300 ppm

D50 – 16 µm







#### Other solutions:

- Fertilizer
- Concrete
- Synthetic granite

- Selective precipitation
- Calcination (metal recovery)

## **CERRO LINDO**

#### **CERRO LINDO**

17 kt/day 10% de H2O

#### **Characteristics:**

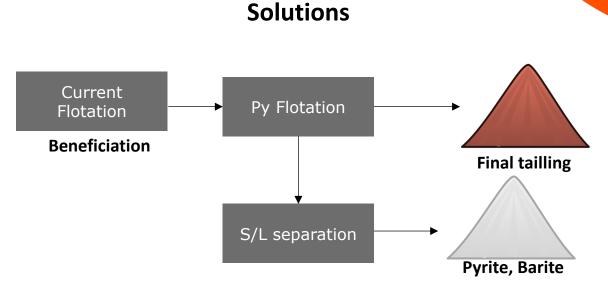
SiO2– 7% Barita–14% FeS2–69% Plagioclasa–7% KAlSi3O8–2% Muscovita–1%

D50 – 76 μm

## Tailings







#### **INSILICO (CHEMICAL COMPUTACIONAL)**

At this level, some applications were identified, such as the following:

Semiconductors	<b>Cations adsortion</b>	
Gas Adsortion	Catalizers	J

#### **Proof of concept of Pyrite application**

Application to use as cations adsorbents as well as pollutants gases adsorption.

## PASCO

### **EL PORVENIR**

1980 kt/year 70% solids

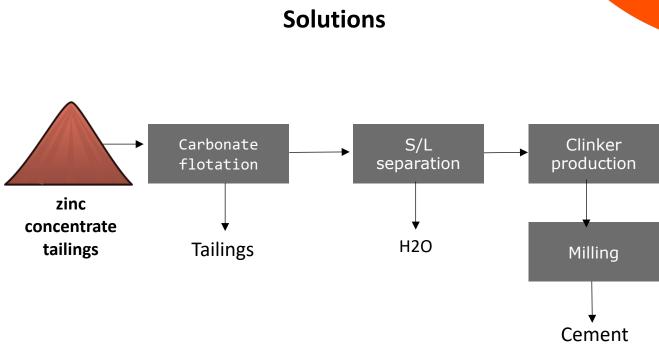
### Characteristics: SiO2–13% CaCO3–48% FeS2–8% Ca3Fe2(SiO4)3–3% KAlSi3O8–14%

CaMg(CO3)2-7%



Tailings





- Cement produced to employ in its operations (200kt/y)
- Reduction of 14% of tailing (increase dam useful life)

## Other solutions:

- Lime production

PASCO

# **CARBONATE AND CEMENT PILOT PLANT) CARBONATE FLOTACIÓN AND FILTRATION CLINKER & CEMENT PILOT PLANT** MILLING PELLETIZING 90%-m325 + Yeso (5%) Хa NEXA Cement Clinker LOI < CALCINATION 1.0% Pellets <5,8mm>

## CAJAMARQUILLA

#### Solutions

#### Neutral sludge (UF pH9)

Tailings

48 kt/year 8 – 12% solid

**Characteristics:** CaSO4 – 88% CaCO3 – 6% Zn – 4% Cd – 800 ppm Pb – 200 ppm

 $D50 - 17 \ \mu m$ 





igure 1. Historical Gypsum Tailings Pond at Nexa, Cajamarquilla (Top) and sampling of the top one meter done by Nexa in March 2022 (bottom).



#### Solutions:

- Drywall
- Cement production

#### Other solutions in evaluation MLB:

Fertilizer, Plastic wood, ceramic materials, walls.

#### Challenge:

- 1) Solid/liquid separation > 95% Solid
- 2) Metals contents



# **Gracias!**

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