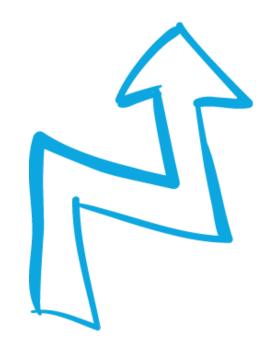
amira Tailings Session





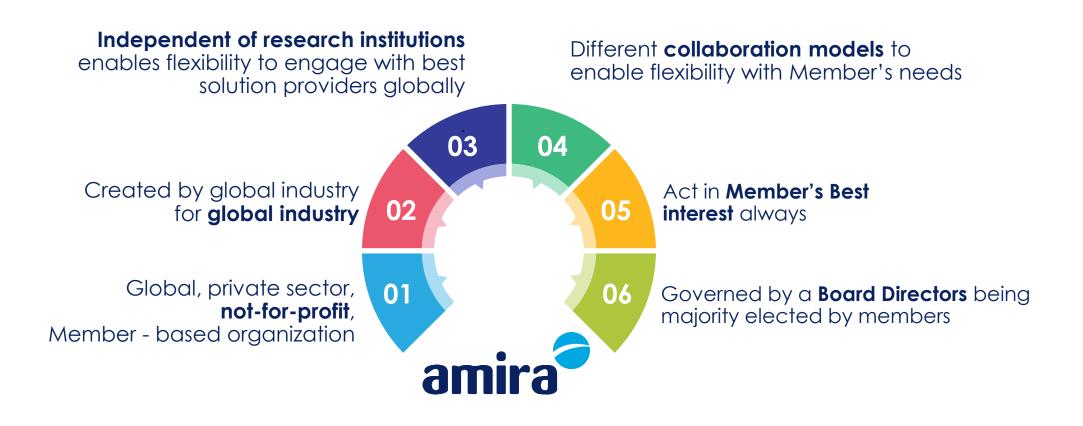


1. Amira Global Who we are?





About Us





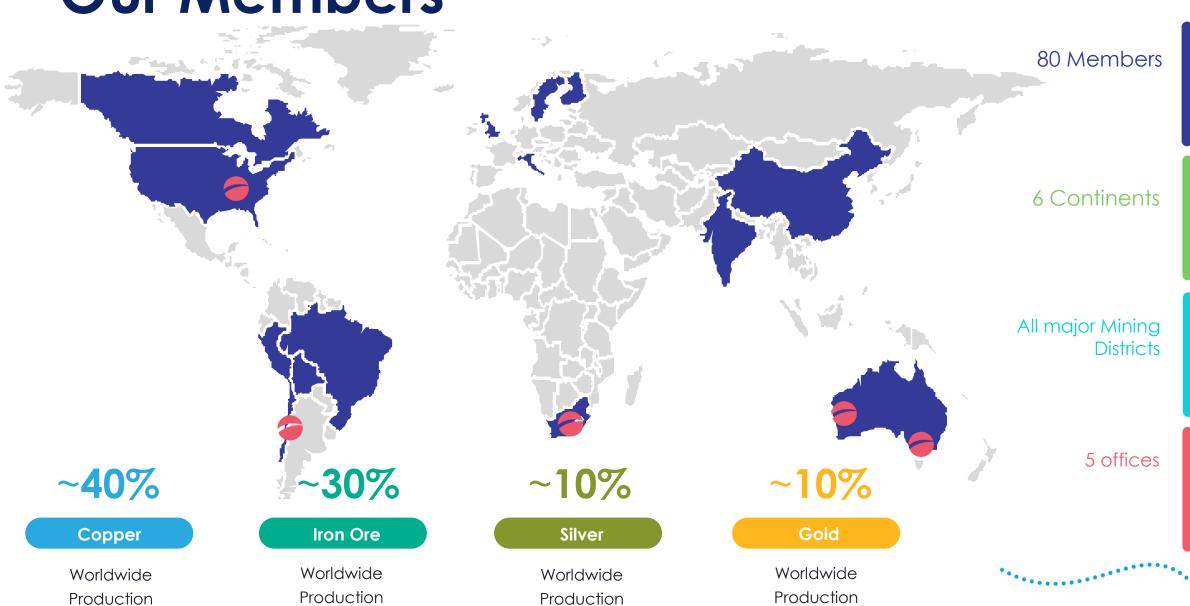
Our Purpose

Build Collaborations to ...

- **Enhance** the standing of the resources industry among local and global stakeholders.
- Deliver new data, knowledge, technologies, products and services to help Members and the Industry.
- Sustainable development of the resources industries that is acceptable to society.



Our Members





Some of our Members



















AngloAmerican

















































































Our Numbers

\$1.65B
Industry Focused R&D Delivered





\$350M

New Technologies



Average Leverage Multiplier on every dollar Sponsored





\$1B

Optimization and Tools



750
Collaborative Projects
Delivered



\$500M

Technology Deployment

Evaluation and Comparison



Some of our R&D Partners







Our Objectives

CAPACITY BUILDING

Generar oportunidades para educar a la próxima generación de líderes, operadores e investigadores de la industria

SAFETY

Mejorar la seguridad de las operaciones

PROFITABILITY & ROI

Incrementar la rentabilidad y el retorno de la inversión

DEVELOP INDUSTRY LEADERSHIP

Mejorar el liderazgo y la gestión

DISCOVERY TO PRODUCT

Mejorar la tasa de descubrimiento de nuevos recursos minerales y convertirlos, incluidos los recursos subeconómicos actuales, en productos minerales.

ENVIRONMENTAL FOOTPRINT

Minimizar la huella ambiental de las operaciones.

OPERATIONAL PRODUCTIVITY

Mejorar la productividad de las operaciones

CLOSURE & COMMUNITIES

Implementar estrategias de cierre efectivas para las operaciones que minimicen las responsabilidades para todas las partes interesadas

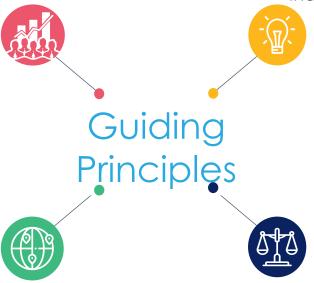


Best Interests of our Members

in everything we think, say and do

Transformative Pre-competitive R&D+I²

deliver knowledge, technology and capability that has the potential to transform our Members' businesses and our industry



Global Collaboration for Impact

create global collaborations and partnerships to solve our industry's challenges and to build global capability

Excellent Governance

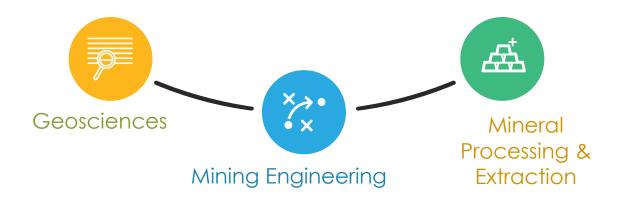
in all we do internally and externally and always remaining politically agnostic and independent



Amira's Enduring Strength ...

- Technical sciences that underpin the mine value chain
 - Creation of new knowledge, data, information
 - Development and testing of new technology
 - Development of skills, capability, leadership
 - Setting of standards and benchmarking
 - Roadmaps that envisage future developments and needs

... for over 6 decades



These remain our fundamental enduring focus areas and underpin Amira's drive to solve mega challenges through the ages







There are many components required to solve industry mega challenges

Amira's role is:

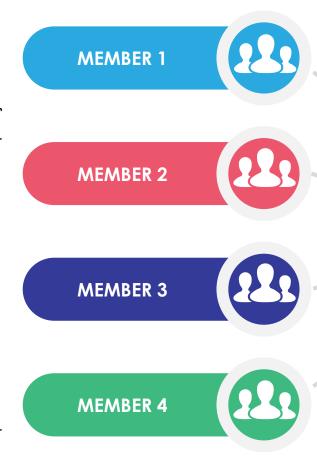
to provide our Members with leveraged opportunities

to support the development of **transformational R&D+12** and associated spin-offs

from our **core scientific discipline** communities that informs, underpins, and contributes to resolution of contemporary mega-challenges in **concert with allied associations**



all sponsors benefit in total from the project outcomes sponsor a project sponsors, One or more Members





governance, finances, reporting, meetings, & timeliness of delivery



















Amira's Project development process





Amira Tailings projects

Program 1: Zero Harm Streams:

- a. Monitoring & Pre-empting
- b. Novel design
- c. Tailings Stability monitoring, enhancing, and responding
- d. De-characterization and rehabilitation

Program 2:

Reduce Water

Streams:

- a. Filtration (mechanical, biomechanical)
- b. Improved Flocculation/thickener
- c. Dry processing & dry stack
- d. Operational water & energy systems optimization

Program 3:

Precision

Streams:

- a. Geoscience and minerals estimation
- b. Precision Mining, sorting & movement
- c. Minerals processing & metallurgical extraction
- d. Disposal & preparation for waste valorising
- e. Characterisation and re-mining
- f. Repurposing





Amira Tailings projects











amira [®] Project Name	Project Name	Duration	R&D Institutions involved
P1325: Transformational Solution to Mine Tails	The projects aims to transform tailings waste into supplementary cementitious material (SCMs) enabling up to 20% cement replacement. The project will reduce the impact of mine tailings on humans and environment by repurposing tailings waste to drive the next generation of sustainable construction with a lower carbon footprint.	1 years	EnviCore (Canada) Mesa Octubre
P1301: The Circular Mine Consortium	The project will use tailings waste for construction and topsoil to grow food, trees and rehabilitate mining land contributing to the circular economy and carbon neutrality. Together, the projects aims to create zero mine waste a reality.	4 years	The Circular Mine Pty. Mesa Octubre
P1271 Geometallurgical 3_D tailing model	P1271 will characterize tailings material mineralogically and geochemically to create a geostatistical 3-D tailings model. The model can be used to predict the quantity of valuable metals, pollutants and residues, enabling the identification of alternative materials uses.	3 years	Helmholtz Institut Freiberg for Resource Technology, Germany



Zero Harm



amira Project Name	Project Name	Duration	R&D Institutions involved
P1288: Predicting Liquefaction Risk	Preventing tailings dam failures: Predicting liquefaction risk at different ages and states through physical modelling, experimental analysis, field testing and real-time data collection.	5 years	UNSW (Australia) Univ. de Sao Paulo Univ. de Chile
P1287: Real-time tailings monitoring	The project will use the latest fiber optic sensing technology, integrating three types of data - temperature, strain and acoustic/seismic – to monitor in real time the integrity of tailings dams and provide alerts of impending problems.	3 years	Sisprobe S.A.S., (France) Mesa Octubre
P1290: Characterisation and mapping of Tailings	P1290 will employ advanced technologies (integrated optical and SEM microscopy) along with widely available laboratory techniques and tested exploration methods to obtain quantitative (size and abundance) detail of the different components in the tailings dam, thus recharacterizing the tailings dam as a new economic resource.	3 years	CSIRO (Australia)
P1278: Advanced prediction and optimization of tailings suspension properties as delivered to TSFs	P1278 will develop a transformational approach to the modelling of particle aggregation processes that is ideally suited to tailings of broad composition, thereby maximizing predictive outputs from targeted small-scale testing on real tailings feed suspensions.	3 years	CSIRO Mineral Resources (Australia)
P1277: Advanced tailings dam risk management system based on IoT	P1277 aims to present an evolution in the monitoring and response of tailings dams, presenting a risk management system based on IoT technology. The system will vastly improve the monitoring and alert management process of tailings storage facilities, and detect, as well as respond to, physical threats that mining operators are facing today.	1.5 years	Worldsensing SL

Project Impact: on Mining Industry, Regions and Communities

- Expanding local research and industry collaborations in regions, e.g.:
 - Chile, Brazil, Peru, Ghana, Australia
- Building the Future Workforce Enhance existing, and develop new technical tailings expertise and research capability locally
 - Networked PhD programs, existing and newly developed
 - Strengthening research and laboratory testing capability locally
 - Train industry professionals on how to apply new knowledge and tools
 - Provide access to international expertise
- New knowledge and data that informs industry on how to reach agreed goals and safety standards
- Legacy: a global pipeline of talent to provide next generation industry leaders, technical operators and specialists, and researchers











Reduce Water



amira Project Name	Project Name	Duration	R&D Institutions involved
P1310 Tailings dewatering technology	P1310 aims to design, install and operate the first commercial installation of the EKS-DT process within a legacy or active TSF. By rapidly consolidating tailings, and by creating a stable consolidated cap over deep tailings deposits, the EKS-DT process recovers significant water volumes for reuse in the mining process and increases the effective capacity of TSFs.	3.5 years	EKS (Canada) Mesa Octubre
P1300: Concentrated solar thermal drying	demonstration of our innovative and patented Concentrated Solar Multi Effects Distillation (CSMED) technology. The CSMED is a water purification technology that utilizes solar energy to dewater and produce clean water for beneficial use. CSMED can treat any waste stream ranging from tailings, sludge, sewage and brine.	3 years	JWA Oilfield Supplies & UTS (Australia)



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